

SERVICE BREAKS

SEPTEMBER, 10 1998

MECHANICS

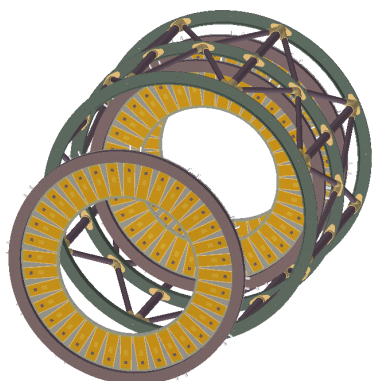
E. ANDERSEN, LBNL/CERN

TOPICS

- **LOCATIONS FOR DISCONNECTS**
- **FLUID CONNECTIONS**
- **ELECTRICAL CONNECTIONS**
- **OPTICAL CONNECTIONS**

DISCONNECTION LOCATIONS

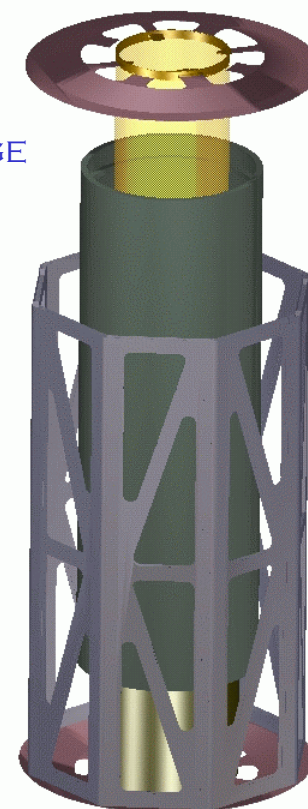
FULL CABLING MUST BE ATTACHED
TO DISK PRIOR TO INSERTION



DO NOT WANT LONG
PIGTAILS AT THIS STAGE
OF ASSEMBLY

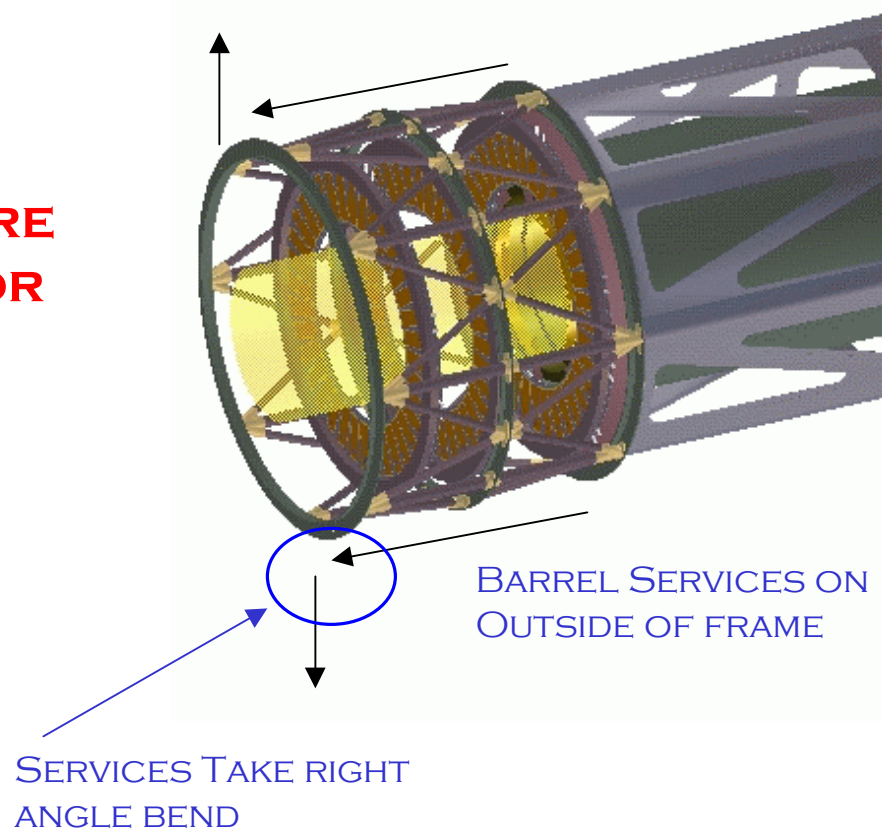
CABLES AND TUBES DO NOT NECESSARILY
BREAK AT SAME LOCATIONS.

- **ASSEMBLY SEQUENCE FACTORS
INTO BREAKS**
 - JUST OUTSIDE SUPPORT CONE
 - AT DISK RADIUS
 - AT END OF OVERALL STRUCTURE
 - AT MANIFOLDS

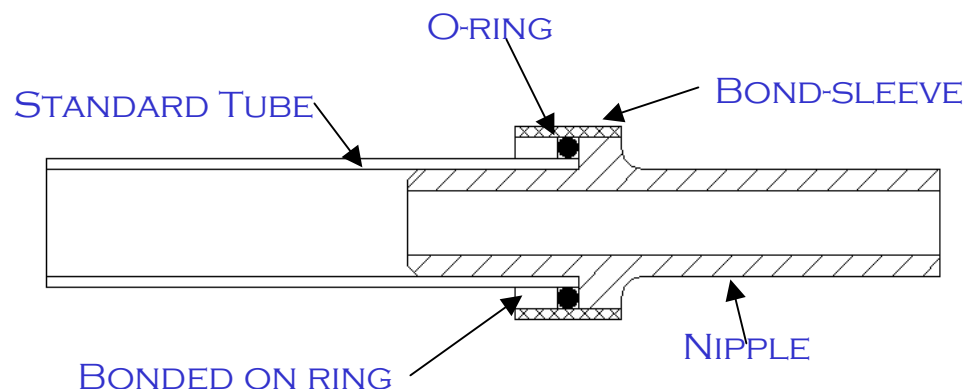


CONNECTORS AT EXIT

- **AT RIGHT ANGLE EXIT FROM DETECTOR, CONNECTORS ARE ABSOLUTELY NECESSARY FOR ASSEMBLY OF RIGID TUBING**
- **CABLES CAN BE COILED**
 - CAREFUL: (!) 2KM/SIDE

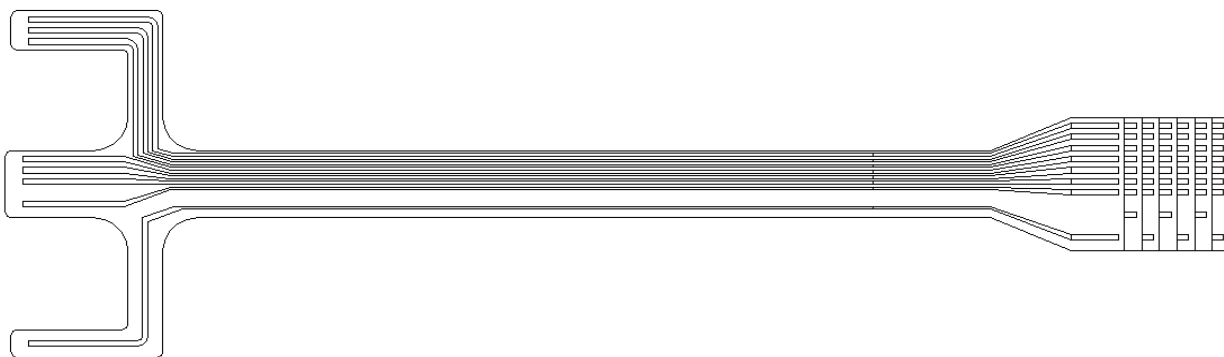


PROPOSED “FITTING”

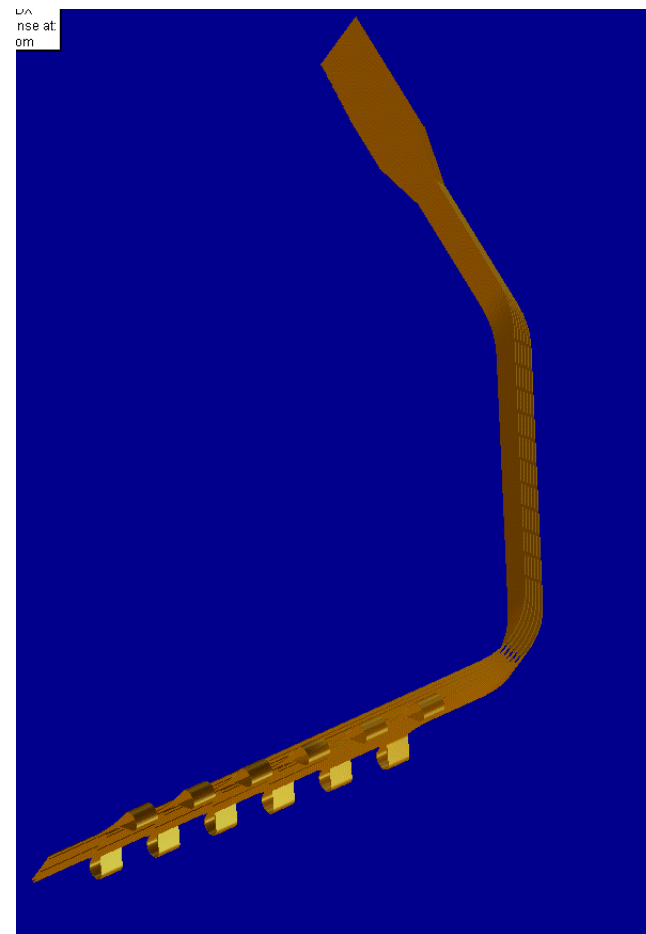


- **POINTS ADDRESSED OVER BONDED SLEEVE**
 - O-RING PREVENTS GLUE INGRESSION
 - TUBE LENGTH MAINTAINED
 - MASS STAYS CONSTANT
 - BENDING STRESSES RESOLVED BY NIPPLE
 - NO STRAIGHT-LENGTH REQUIREMENT

TERMINATION PIGTAILS

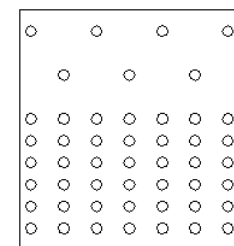
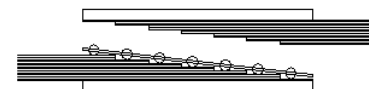
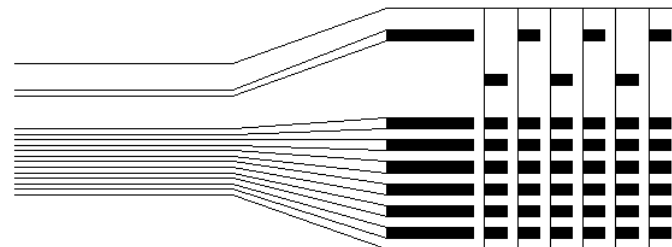


- **NEED TO BRING 7 CABLES INTO END OF STAVE**
- **NEED TO BRING DOUBLE SIDED TO SINGLE SIDED FOR CONNECTION/WIRE-BONDING**



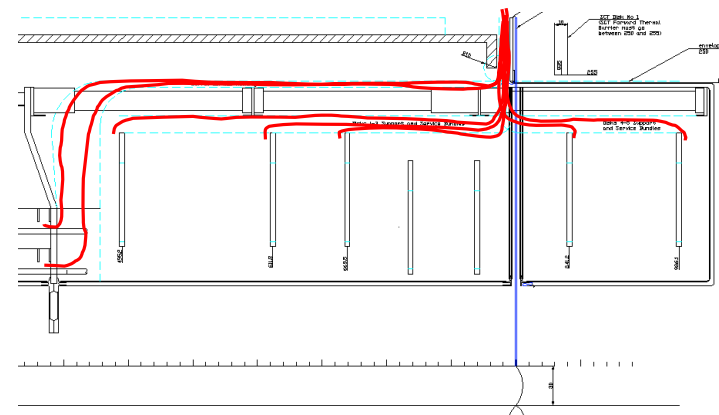
HIGH DENSITY INTERCONNECT

- **7-PLY SINGLE SIDED FLEX**
- **FLAT REINFORCED**
- **BGA OF RIVETED BALLS AS CONTACTS**
- **MECHANICALLY PRELOADED**
- **PROTOTYPE MANUFACTURED AT CERN**



INTERNAL ROUTING OF CABLES TO GLOBAL SUPPORTS

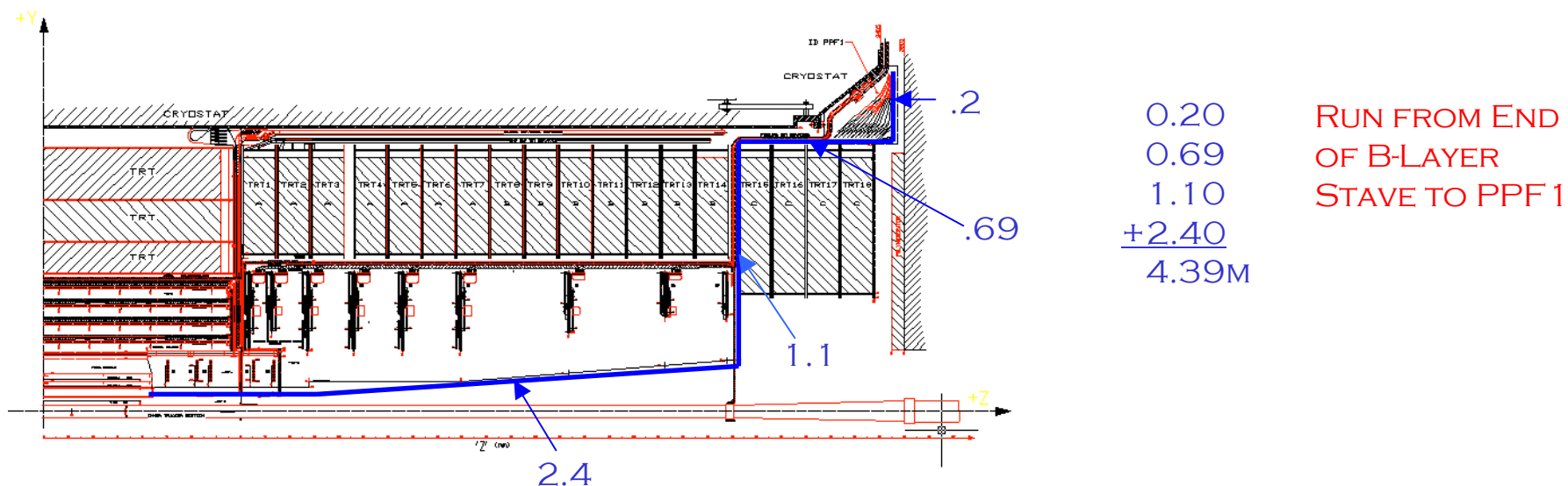
Locations of Interest	Radius	Z-position	Circumf.	Cable Length	Modules Serviced
Barrel Layer 1	10.18	44	63.96	53.32	546
Barrel Layer 2	13.23	44	83.13	50.27	728
Disk 1 +1.5z	22	51	138.23	34.5	144
Disk 2 +1.5z	22	62.7	138.23	22.8	144
Disk 3 +1.5z	22	68.5	138.23	17	144
Disk 4	22	84.1	138.23	4.6	144
Disk 5 -1.5z	22	92.6	138.23	13.1	144
			AVG LENGTH	39.6	1994



- **LENGTH OF ROUTING WITHIN GLOBAL SUPPORT STRUCTURE OF PIXEL DETECTOR – NEED TO ADD FOLLOWING TO ABOVE**
 - DISTANCE TO PPB 1
 - $[(115 - 25) + \text{PHI ROUTING}(30\text{CM})] \times (3\text{-FIBERS}) \times (1994 \text{ MODULES})$
 - ROUTING ALONG MODULE SUPPORT ELEMENTS
 - 5CM PER FIBER FOR EACH DISK MODULE $(2 \times 5 \times 72) \times (3\text{-FIBERS})$
 - $(40\text{CM}/2) \times (13 \text{ MODULES PER STAVE}) \times (98 \text{ STAVES}) \times (3\text{-FIBERS})$

MODULES TO PPB1: 10.42 KILOMETERS

OPTICAL FIBER LENGTH - TO PPF 1



- ABOVE RUN OF 4.39M SERVICES 234 MODULES ON B-LAYER
- ADDITIONAL LENGTH FOR RUN ALONG STAVE MUST BE ADDED FOR 18 STAVES
 - $(40\text{cm}/2) \times (13 \text{ MODULES PER STAVE}) \times (18 \text{ STAVES}) \times (3\text{-FIBERS})$

MODULES TO PPF 1: 3.22 KILOMETERS